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CENTRAL INTELLIGENCE AGENCY
SECURITY INFORMATION
INFORMATION REPORT

REPORT NO. [REDACTED]

CD NO.

COUNTRY USSR (Udmurt ASSR)

DATE DISTR. 11 March 1952

SUBJECT Plant [REDACTED] in Izhevsk

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SUPPLEMENT TO
REPORT NO.

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THIS DOCUMENT CONTAINS INFORMATION AFFECTING THE NATIONAL DEFENSE
OF THE UNITED STATES

THIS IS UNEVALUATED INFORMATION

1. Location:

Plant [REDACTED] in Izhevsk (53°10'E/56°50'N), Udmurt ASSR, is west of the town,
southeast of the dam reservoir (see Annex 1).

2. Plant installations:

The following departments are recorded.

- (1) Plant for infantry weapons
- (2) Motorcycle plant
- (3) Boiler house with seven furnaces (see 3a through g, h machine shop)
- (3a) Coal dump
- (4) Hammer mill

a. Production:

Plates 1 x 0.1 x 0.1 meters were cut and hammered. [REDACTED]
 [REDACTED] assembly of steam pipes.

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- (5) Rolling Mill
- (5a) Boiler house (5a through d are furnaces)
- (5b) High smokestack
- (5c) Coal dump
- (6) Lathe shop. Rough turning of rolls (1.5 x 0.2 meters), weight 150 pounds.
- (7) Forge
- (8) Open-hearth plant
- (9) Ammunition clip department
- (10) Boiler house and electric connections (this building was under special guard)
- (11) Wire-hardening shop
- (12) Test department (testing of track shoes)
- (13) Track shoe department

a. Production:

Track shoes for tanks. Two parallel operational passes each with five punches and metal-working machines. Each track block passed through five machines. Processing of 350 kg of steel was the shift norm. The finishing production of the caterpillar tracks was done in a special assembling and testing department.

b. Work force:

Sixty Soviet workmen and 30 PWs

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- (14a and 14 b) Two foundries
- (15) Rolling mill
- (16) Administration
- (17) Sawmill
- (18) Annealing department (electric furnaces)
- (19) Carpentry
- (20) Depot
- (21) Two kitchens
- (22) Wood dump
- (23) Living quarters of the guard unit
- (24) Watchtowers

K. Overflow canal of the reservoir.

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3. Plant work force and working time:

Six thousand men working in three 8-hour shifts.

4. Shipments:

The finished products were submitted for acceptance to military committees and civilians and shipped by rail. The machine guns were packed in boxes (1.5 meters square) before shipment. The motorcycles were loaded in boxcars.

5. Production:

Small arms, automatic weapons (light machine guns and heavy machine guns), single parts for tanks and motorcycles. No indications are available on the production amount.

6. Security:

Guard duty was done by armed, uniformed plant police. Sentries were stationed at many workshops. The watchtowers outside the plant area were manned with sentries.

Comment:

The Izhevsk Plants [] and the motorcycle Plant are known from wartimes.

The Plant [] a machine tool plant, produced infantry weapons (rifles, machine guns, pistols) during the war.

Plant [] a metallurgical plant, produced ferro-alloys and special steels.

The Motorcycle Plant built motorcycles (types "Izh 2, 7, 8, 9" with a piston displacement ranging from 350 to 750 cubic centimeters) with sidecars. It allegedly had an annual capacity of 5,000 units.

According to this report all three plants seem to be united into one combine or at least are on a common plant site.

No conclusions can be drawn from the observed production and the production amount. The production recorded in wartime is apparently continued.

2 Annexes: Plant [] in Izhevsk, Udmurt ASSR.

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